



CHAPS: A Compact Hyperspectral Imager for Atmospheric Composition Space Remote Sensing

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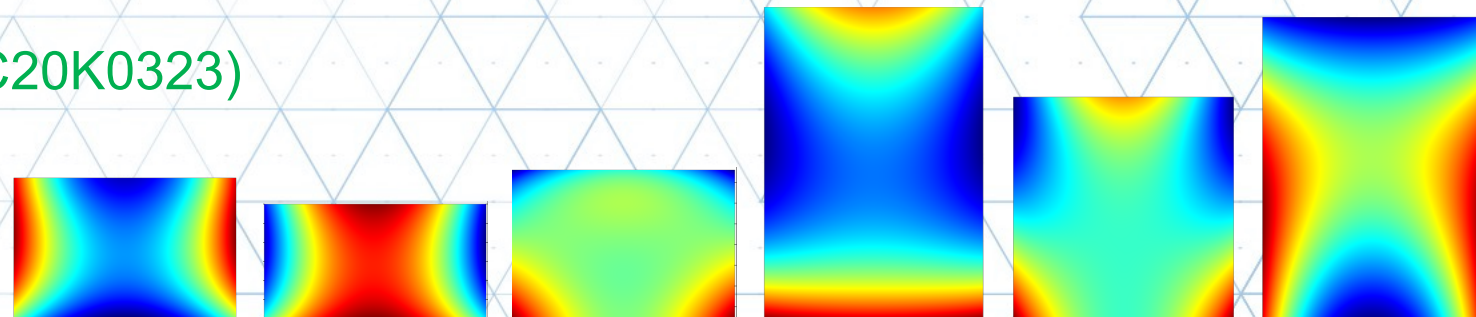
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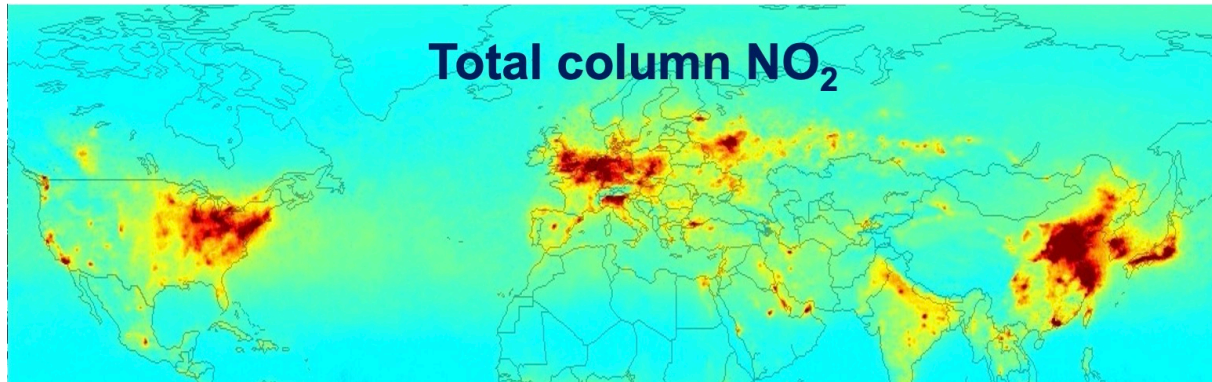
APL and TNO internal R&D



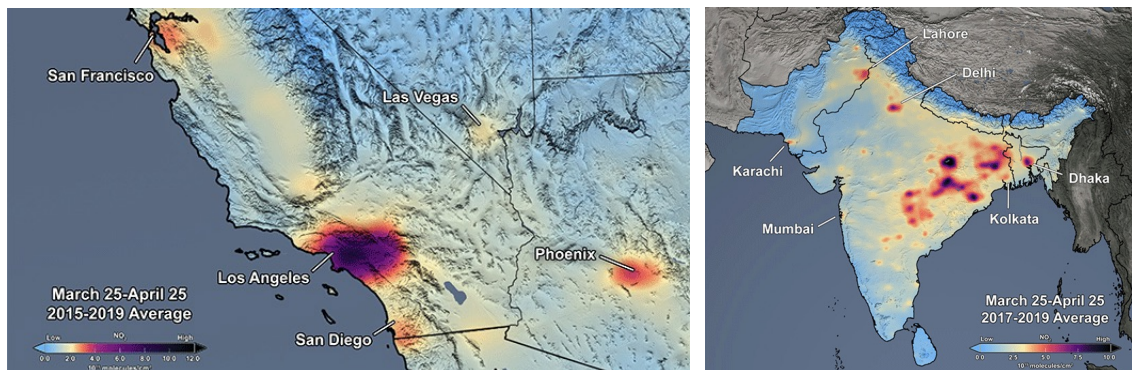
CHAPS-D mirror shapes (deviations for parabolas)

CHAPS improves spatial/temporal resolution, important for understanding air pollution emissions and evolution

Air pollution spans the globe but is highly correlated with human population.



Covid-19 lockdowns led to a dramatic, if temporary, reduction in air pollution.



- Air pollution has negative impact on human and ecological health
- Changes in pollution driven by changes in energy usage, technology, and regulation
- NO₂ and CO₂ emissions are correlated
- Air pollution disparities reflect racial, ethnic, and income inequality in the US
- Need for high-spatially and -temporally resolved measurements of air pollution
- **CHAPS** is
 - miniaturized
 - targeted
- **CHAPS** can
 - provide more cloud-free observations
 - effectively separate clustered point sources in polluted regions
 - understand mixing of emissions, their transport and transformation; short-term evolution of pollution plumes

Freeform optics enables miniaturization

Polaroid SX-70 (1972–1981)



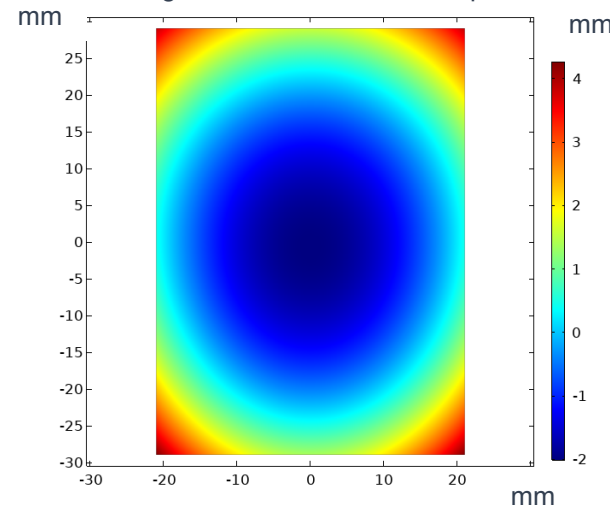
<https://www.eyemartexpress.com/lenses>



TROPOMI (launched 2017) with TNO optics •
State of the art, providing global surveys

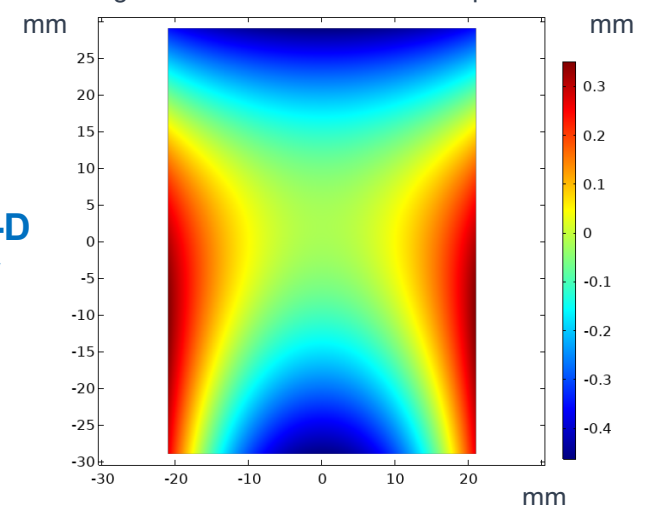
- **Freeform optics:** *An optical surface that lacks translational or rotational symmetry*
- Freeform optics offers superior optical aberration correction, compared to spherical and aspherical alternatives
- In an imaging spectrometer, this has several advantages
 - spectral band broadening: increased spectral range
 - spatial broadening: increased slit length (and swath width)
 - increased compactness: unprecedented miniaturization

Imager mirror #3: Surface shape



**Example CHAPS-D
freeform mirror**

Imager mirror #3: Deviations from parabola



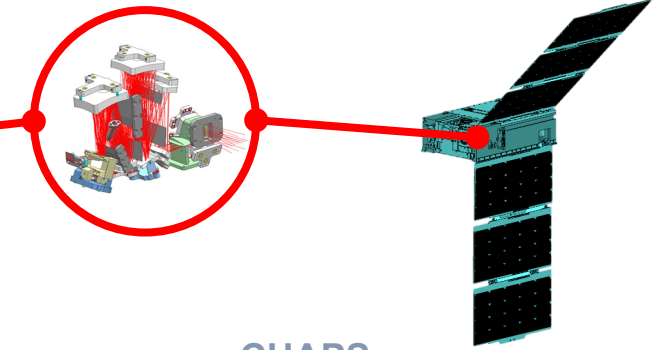
Proposed investigation

- Design, fabricate, calibrate, and test prototype CHAPS-D, conforming to 6U constraints and space requirements, where reasonable
- Conduct ground-based, zenith-sky measurements as a real-world test of the instrument under controllable conditions and ambient pollution at GSFC
- Fly CHAPS-D on the NASA B200 King Air from LaRC, making nadir observations of tropospheric pollution
- Retrieve tropospheric NO_2^* vertical column density using well-established techniques, demonstrating end-to-end capability
- Compare retrieved NO_2^* (and others) with correlative measurements on the ground, potentially from another instrument co-manifested on the aircraft and operational space products from OMI and TROPOMI
- Use lessons learned to improve the CHAPS design and define the spacecraft interface requirements

* Also SO_2 , ozone, glyoxal, clouds



CHAPS-D[emonstrator]
(this IIP)
Altitude ~8 km
Spatial resolution ~40 m



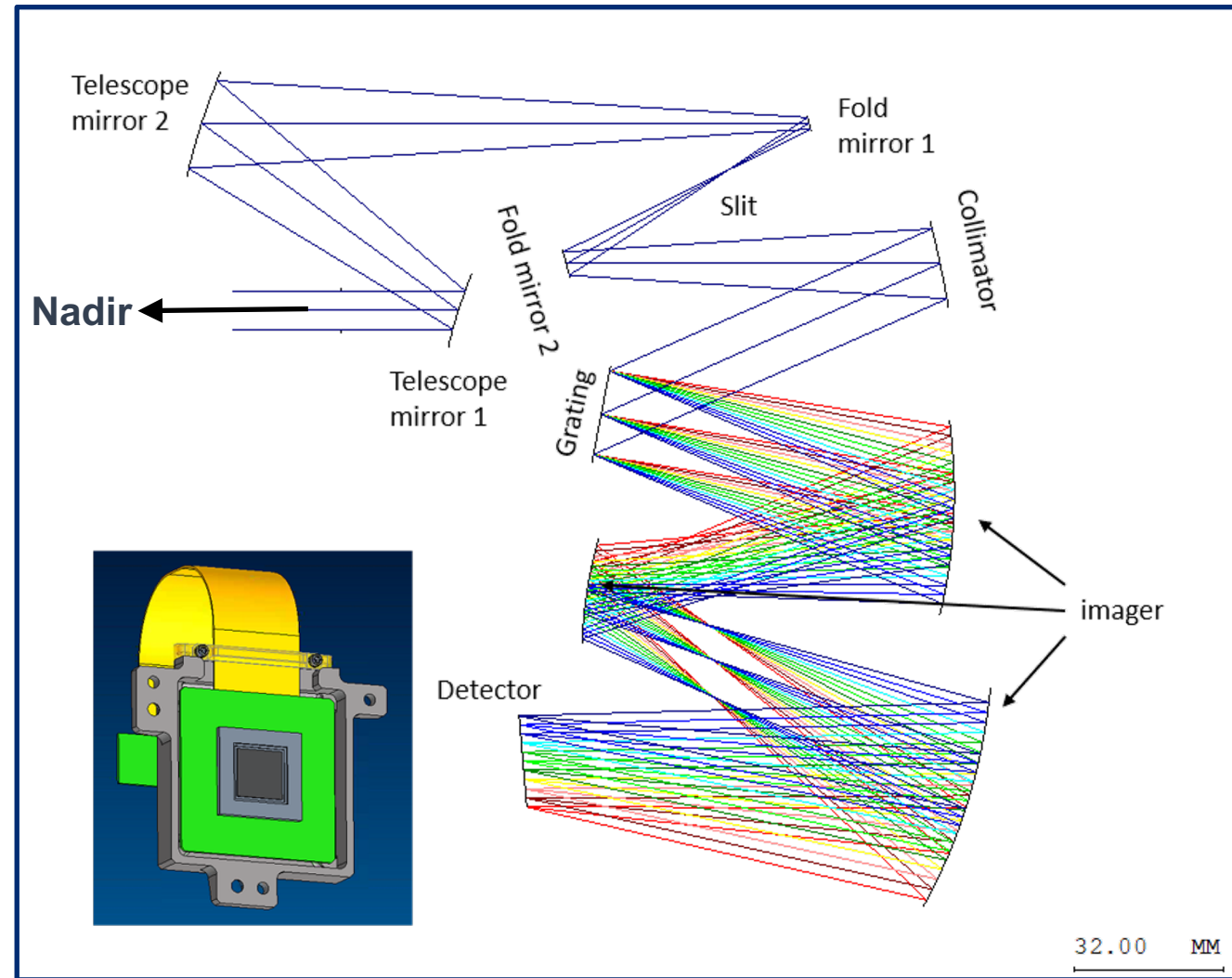
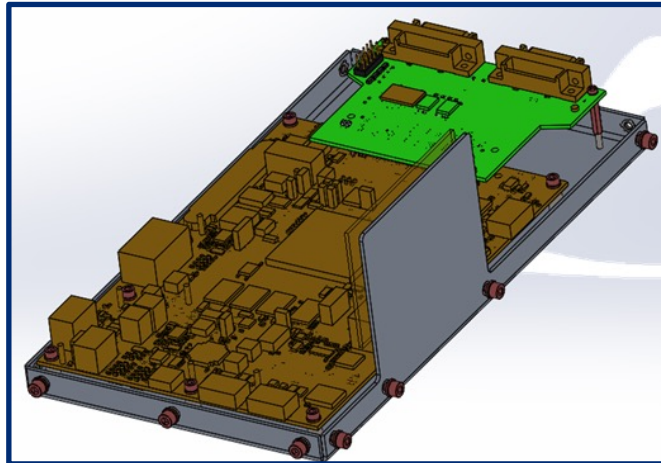
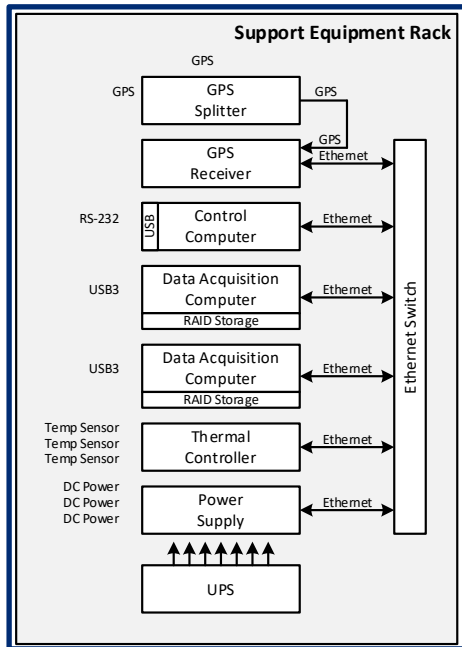
CHAPS
(future project)
Altitude 400–600 km
Spatial resolution ~1 km

Driving requirements: Science-quality measurements

Parameter	Value	Driver
Spatial sampling	<1 km (space) <40 m (aircraft)	Adequate isolation of individual pollution sources
Swath width (across track)	100 km (space) 400 m (aircraft)	Adequate coverage of urban environments
Wavelength range	300–500 nm	Retrievals from NO_2 , SO_2 , ozone, glyoxal, cloud absorption features in this range
Wavelength resolution	0.6 nm	Needed to resolve trace species absorption features
Spectral oversampling	>3x	Needed to resolve trace species absorption features
Signal-to-noise ratio	>500	SNR required for spectral resolution and oversampling of NO_2

CHAPS-D subsystems

- Optics and detector package are being developed to fit within a 6U CubeSat payload volume for a future space mission
- Camera electronics and support equipment are being developed specifically for aircraft use, to be replaced by high-TRL electronics for a future space mission

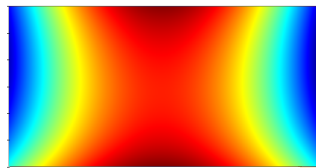


CHAPS-D Support Electronics
APL – Software
COTS – Hardware

CHAPS-D Camera Electronics
APL – Interface Electronics and Firmware
COTS – FPGA Board

CHAPS-D Detector Package
APL – Design
APL – Manufacturing

CHAPS-D Optics
TNO – Optical Design, Housing Design
APL – Housing Manufacturing



Freeform mirrors
(deviations from
parabolas shown)

Telescope
mirror 2

Telescope

Telescope
mirror 1

Fold
mirror 1

Fold mirror 2

Slit

Collimator

Grating

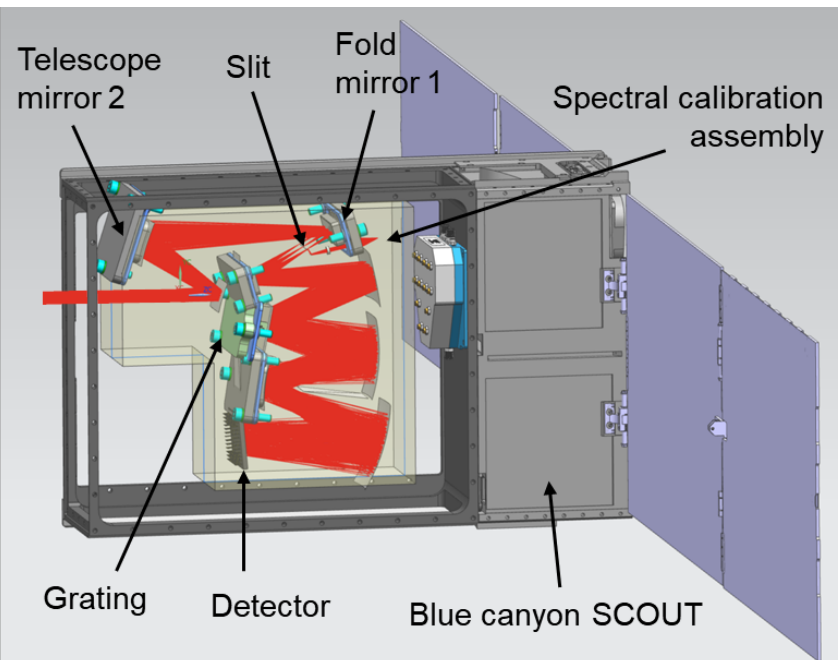
imager

Detector

Imager

- Teledyne CIS120 75keV full well (CHAPS) space
- GPixel GSENSE400BSI (CHAPS-D) airborne demo

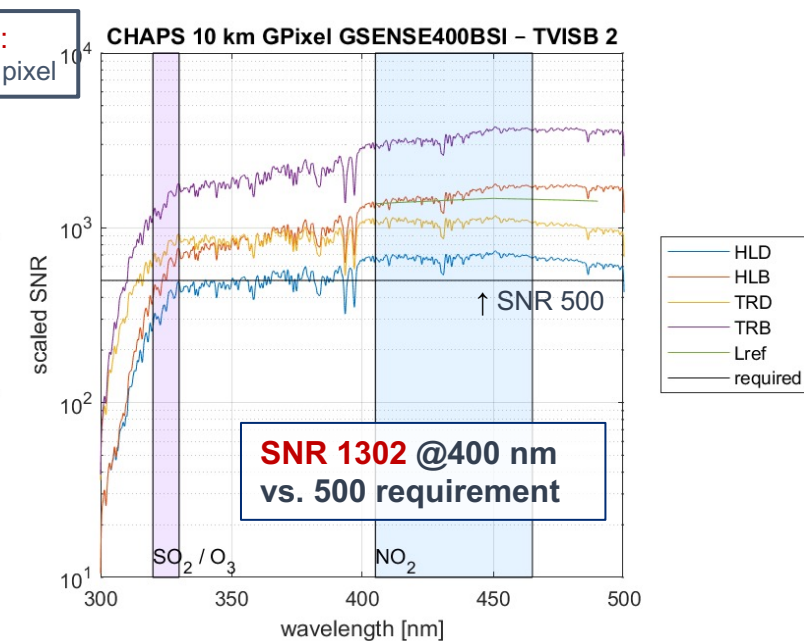
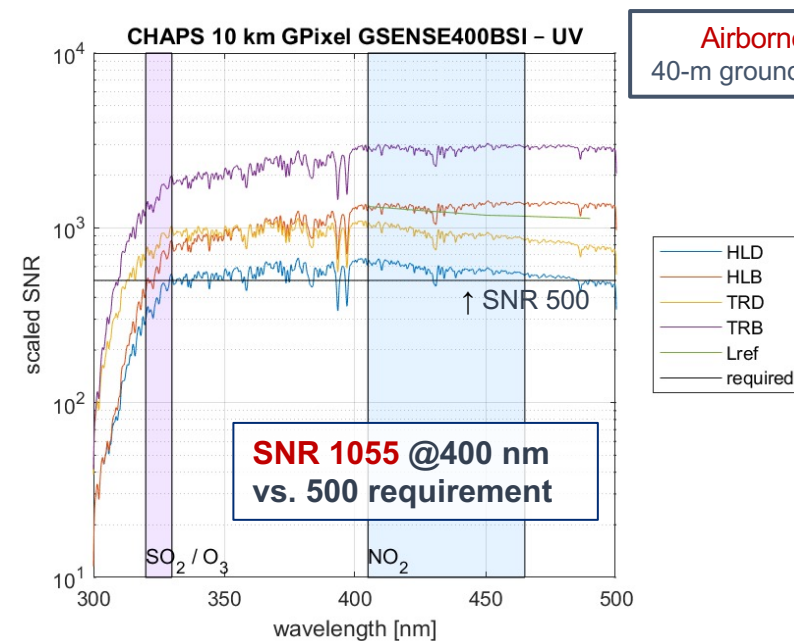
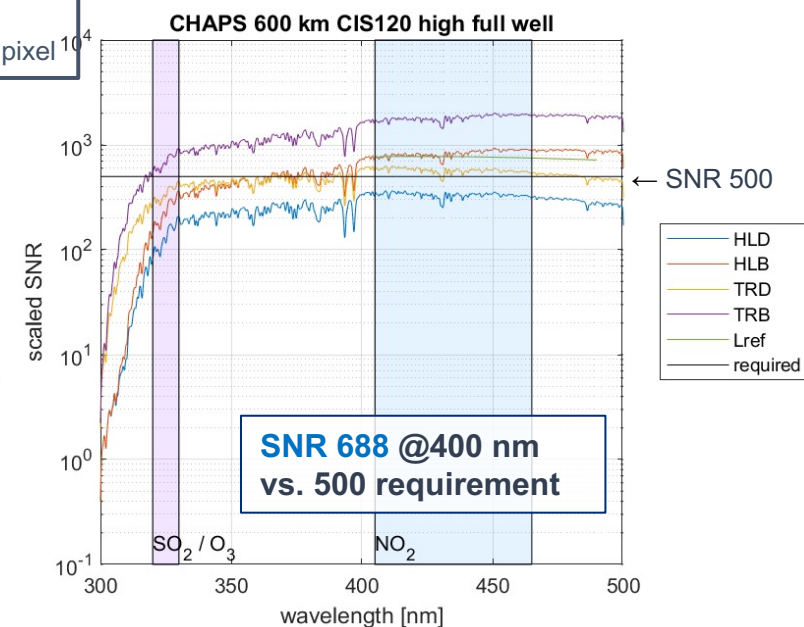
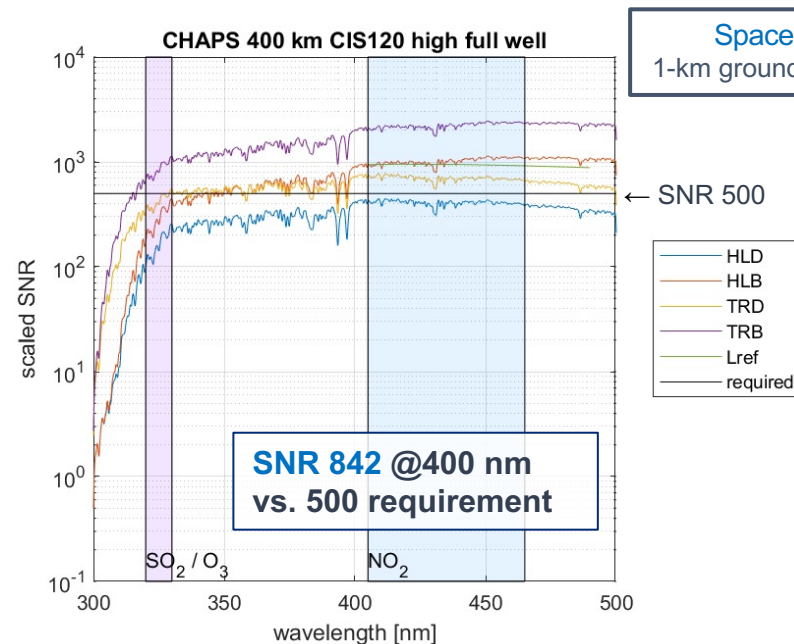
32.00 MM



Preliminary design

Preliminary design meets performance requirements

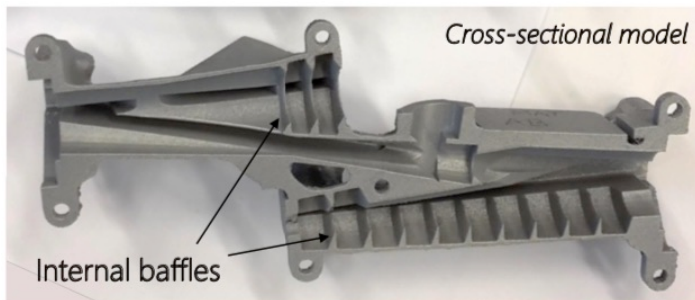
- optical layout
- system etendue
- optical throughput
- spot size and variation
- keystone/smile
- spectral/spatial resolution
- stray light
- bright–dark scene contrast
- grating orders
- polarization
- mechanical tolerance analysis
- where possible, computing impacts on L2 retrievals



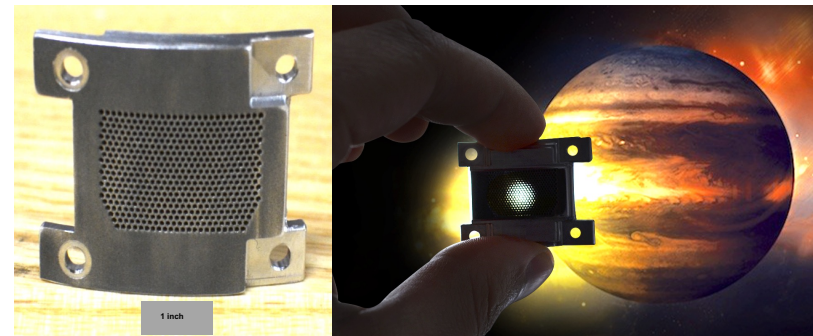
Leveraging additive manufacturing (3-D printing)

- Additive manufacturing (AM) provides a number of potential advantages
 - Using topology optimization for mass, thermal, vibration, and (additive) manufacturability
 - Internal baffling fine structure (critical for stray light control) is very amenable to AM
 - Reduces complexity of housing (idea: [AM entire mechanical structure and light baffling](#) in one go)
 - AM of the mirrors would reduce mass
 - Reduces manufacturing time and cost of future instruments
- Ongoing work that benefits CHAPS-D*
 - Selection of next-generation aluminum alloy for space (optical) applications: Strength, compatibility with coatings
 - Design of light baffling surface structures

*APL and TNO internal funding

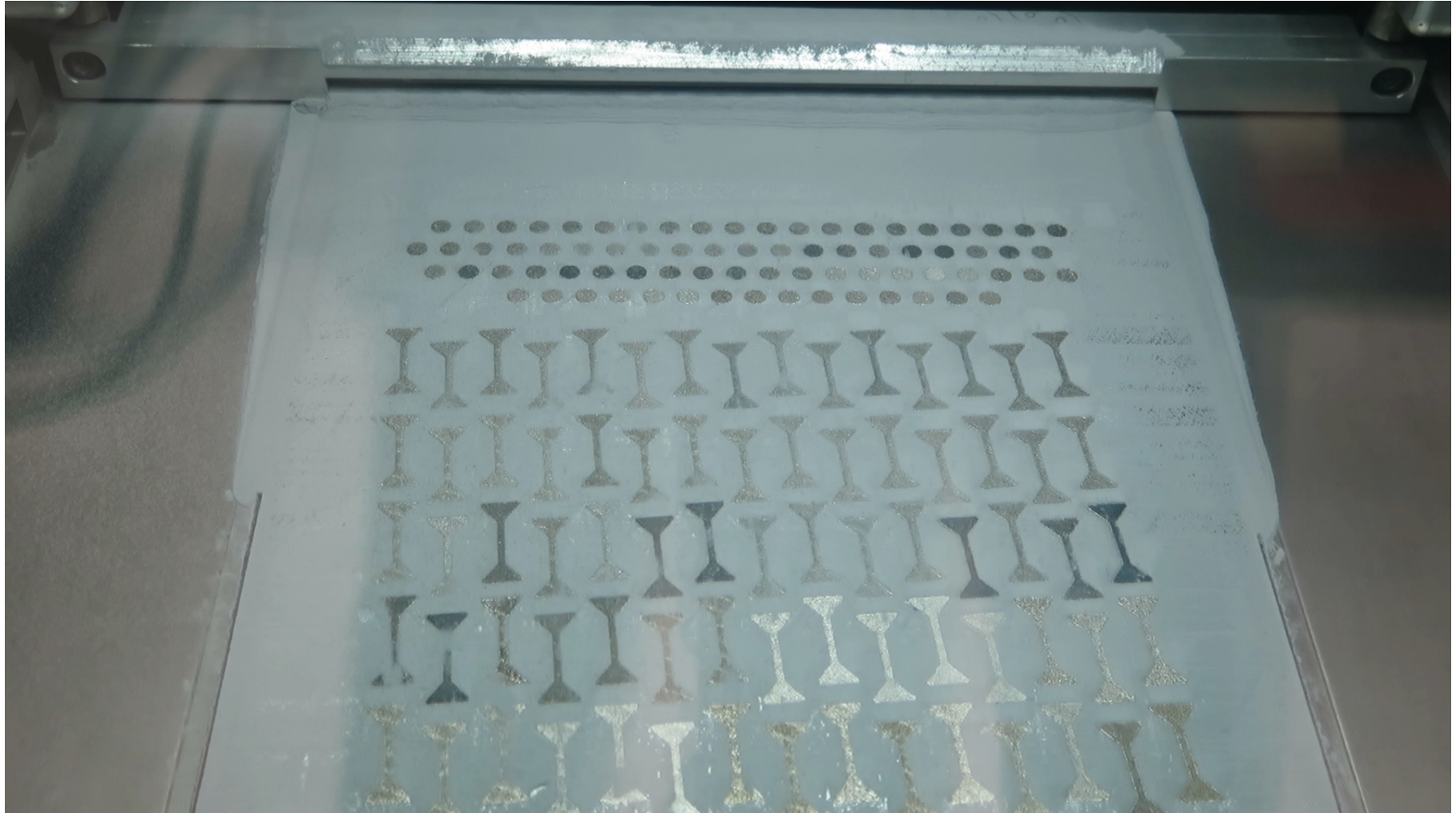


Telescope internal baffling (TNO for ESA)



JUICE JOEE Collimators (APL for NASA)

Metal AM: Laser melting video



Mechanical structure incorporates additive manufacturing

- Athermal design
- Design optimized for additive manufacturing (3-D printing)
 - High-strength aluminum alloy
 - Monolithic housing integrating multiple functionalities
 - Integrated stray light baffling (including baffles, vanes, and surface textures)
 - Integrated struts, cable tie hooks
 - Post-machining using 5-axis milling
- Topology optimization: Iterative algorithm that generates freeform (not referring to the optics) designs according to an objective and constraints
- Half-open structure for cleaning, inspection, and coating
- Optical elements mounted directly on assembly tolerances
- Alignment using 5- or 6-DoF manipulation of the detector

Component	Traditional	AM
Housing		•
Mirrors	6	2
Mirror mounts*		8
Slit	•	
Grating mount	•	
Detector mount	•	
Earth baffle*		•
Stray light baffles*		•
Thermal pathways*		•
Structural pathways* (struts)		•

* integrated into housing

AM alloy selection

- Developing use of “next-generation” Al alloys
- Key parameters considered
 - Strength
 - Stiffness
 - Dimensional stability
 - Thermal conductivity
 - CTE
 - Porosity
 - Particle count after printing
 - Printability
 - Compatibility with NiP plating, diamond turning (for mirrors)
 - Compatibility with black coatings
- Candidate materials selected for test
 - 6061 RAM2
 - A20X
 - Scalmalloy
 - 7A77

Candidate AM aluminum alloys

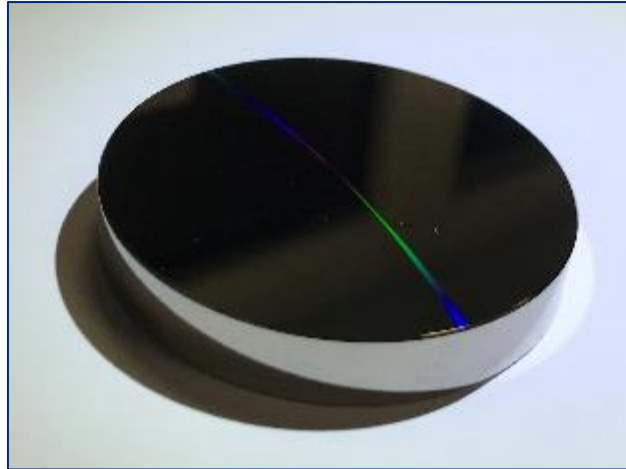
Material	Yield (MPa)	Elong. (%)	Th. Cond. (W/mK)	Composition
AlSi10Mg	230	11.5	173	Si: 10% Mg: 0.35%
Elementum 6061 RAM2 2% ceramic	285	12.5	119	Mg: 1.0% Si: 0.6% Cu: 0.3% Fe: 0.7%
NanoAl Addalloy 5T 5000 Series	380	15	NA	Mg: 4.0% Zn: 3.0% Mn: 0.8% Zr: 0.6%
Elementum 2024 RAM2 2% ceramic	400	10	NA	Cu: 4.6% Mg: 1.4% C: 1.0% Mg: 0.7%
AMT Ltd A20X (similar to A205 castable alloy)	440	13	NA	Cu: 4.6% Ti: 3.4% B: 1.4% Ag: 0.8%
Carpenter Additive Scalmalloy	490	14	NA	Mg: 4.5% Sc: 0.7% Mn: 0.5% Zr: 0.4%
Elementum 7050 RAM2 2% ceramic particles)	507	5%	NA	Zn: 6.2% Mg: 2.3% Cu: 2.3% Zr: 0.12%
HRL Labs 7A77	537	10	NA	Zn: 5.3% Mg: 2.5% Cu: 1.6% Zr: 2.0%
NanoAl Addalloy 7S	630	6	130	Zn: 5.6% Mg: 2.5% Cu: 1.6%

AM optical components compatible with post-processing

Scalmalloy, A20X compatible with
mirror post-processing



3-D printed mirror “blanks”



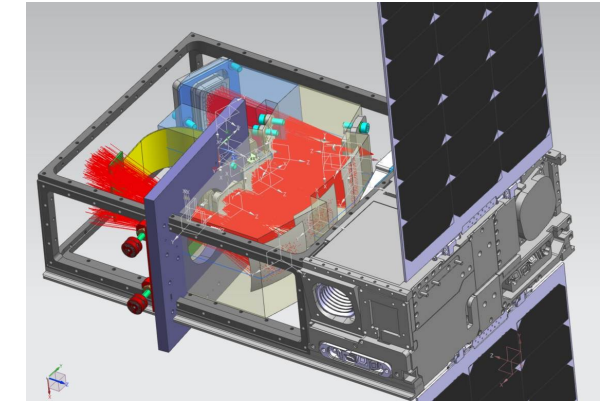
AM Scalmalloy mirror (NiP plating
and polishing by TNO)

AM-enabled integral light baffles

Shown in future
presentation, pending IP
disclosure review

Summary

- CHAPS is a compact imaging spectrometer for atmospheric composition measurements
 - Freeform optics, leveraging ESA TROPOMI heritage
 - Additive manufacturing utilized for mechanical structure and (maybe) mirrors
 - Designed to 6U CubeSat constraints
 - Demonstration focused on air pollution
- CHAPS-D currently in design phase
 - Preliminary optical design complete
 - Mechanical, electronics design ongoing
 - PDR fall 2021; CDR winter 2021/2
 - Ground-based, airborne demonstration 2022/3



CHAPS-D instrument within CubeSat form factor



CHAPS-D additively manufactured mirror “blanks”

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